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Strongly Anchoring Polysulfides by Hierarchical Fe₃O₄/C₃N₄ Nanostructures for Advanced Lithium–Sulfur Batteries

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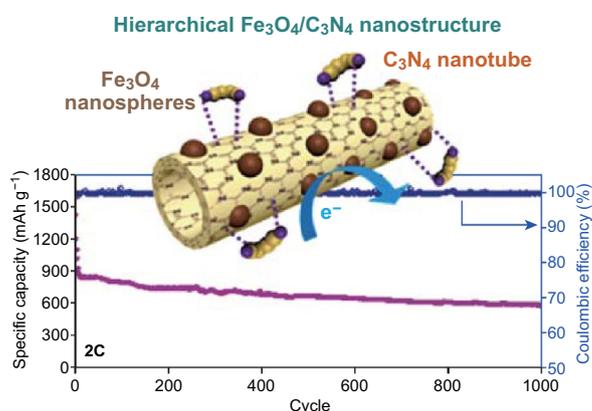
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HIGHLIGHTS

- A multi-functional interlayer for Li–S batteries has been developed to efficiently regulate the shuttle effect and enhance the sulfur utilization using hierarchical Fe₃O₄/C₃N₄ nanostructures.
- C₃N₄ nanotube exhibits high surface area and high affinity toward LPS, and the decorating Fe₃O₄ nanospheres on the surface of C₃N₄ nanotube accelerate the adsorption of LPS and improve the electronic pathways.
- The combination of Fe₃O₄ nanospheres and C₃N₄ nanotube leads to remarkable battery performance with 400% improvements in specific capacity compared with Li–S battery without using interlayer and a low capacity decay per cycle of 0.02% at 2 C over 1000 cycles.

ABSTRACT Li–S batteries have attracted considerable interest as next-generation energy storage devices owing to high energy density and the natural abundance of sulfur. However, the practical applications of Li–S batteries are hampered by the shuttle effect of soluble lithium polysulfides (LPS), which results in low cycle stability. Herein, a functional interlayer has been developed to efficiently regulate the LPS and enhance the sulfur utilization using hierarchical nanostructure of C₃N₄ (*t*-C₃N₄) embedded with Fe₃O₄ nanospheres. *t*-C₃N₄ exhibits high surface area and strong anchoring of LPS, and the Fe₃O₄/*t*-C₃N₄ accelerates the anchoring of LPS and improves the electronic pathways. The combination of these materials leads to remarkable battery performance with 400% improvement in a specific capacity and a low capacity decay per cycle of 0.02% at 2 C over 1000 cycles, and stable cycling at 6.4 mg cm⁻² for high-sulfur-loading cathode.



KEYWORDS Hierarchical nanostructured C₃N₄; Fe₃O₄ nanosphere; Interlayer; Long-term cycling; Lithium–sulfur battery



1 Introduction

Rechargeable lithium–sulfur batteries (LSBs) are widely expected to be the next-generation high-density energy storage technology due to their high theoretical capacity and high energy density, as well as the natural abundance and environmental compatibility of sulfur [1, 2]. However, the practical applications of LSBs are still hampered by intrinsic issues, such as the large volumetric expansion (80%) of sulfur upon lithiation, insulating properties of sulfur, and dissolution of intermediate lithium polysulfides (LPS) species during cycling [1–3]. Shuttle effects, which are a result of the elution of LPS, are considered to be the main issue, resulting in the low Coulombic efficiency, high self-discharge, poor rate performance, and low charge–discharge cycles of LSBs [3, 4]. To address this main issue, several strategies to regulate the LPS have been explored by various research groups. The most studies are focused on the control of the LPS generated from the sulfur cathode, such as the encapsulation of sulfur and the development of functional polymer binders for LSB. These approaches have led to the improved suppression of the LPS shuttle effect, but they do not control the LPS generated after long-term cycling and the resulting LPS passivate the Li-metal surface [5, 6].

Recently, an interlayer has been introduced for the effective adsorption of LPS and for the reuse of the adsorbed active material on the outside of the cathode. Various carbon materials have been used as interlayers. To improve their LPS adsorption properties, N, O, or S doping, combination with various carbon materials, and composites with metal compounds are introduced [7–11].

In particular, N-doped carbon materials effectively inhibit the LPS shuttle effect and lead to prolonged battery cycling due to the strong chemical interactions formed between the electronegative nitrogen atoms and the Li ions in the LPS [12–14]. However, the introduction of N-doped graphene and N-doped carbon nanotubes complicates the manufacturing process and is expensive [15, 16]. In contrast, graphitic carbon nitride ($g\text{-C}_3\text{N}_4$), which contains tri-*s*-triazine units connected to planar amino groups in each layer, is a promising functional material owing to its inexpensive precursor, easy manufacturing process, and high nitrogen content (> 60%) [16, 17]. However, the limited surface area and relatively low electrical conductivity of $g\text{-C}_3\text{N}_4$ are significant challenges to be solved because they can cause inadequate battery performance.

In this work, we have introduced a hierarchical nanostructured C_3N_4 -based material for use as an interlayer with improved electrical conductivity and efficient anchoring LPS. For the hierarchical nanostructures, tubular C_3N_4 ($t\text{-C}_3\text{N}_4$) is prepared from cheap melamine without template and Fe_3O_4 nanospheres are decorated on the surface of $t\text{-C}_3\text{N}_4$ by facile synthetic method. Tubular morphology of C_3N_4 exhibits a high surface area, which results in an increase in its contact with the LPS. Fe_3O_4 nanoparticles are known as having high interaction with LPS, excellent electrical conductivity, and low cost among various metal oxides [18]. The as-developed hierarchical tubular C_3N_4 ($t\text{-C}_3\text{N}_4$) embedded with Fe_3O_4 nanospheres ($\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$) has been applied as an interlayer and shows remarkable battery performance with 400% improvements in specific capacity compared with LSB without using interlayer and a low capacity decay per cycle of 0.02% at 2 C over 1000 cycles. Moreover, it presented the stable cycling at 6.4 mg cm^{-2} for high-sulfur-loading cathode. With facile synthesis, low-cost precursors, and low toxic materials, optimally designed $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ for sulfur cathode would be a new approach for high-performance energy storage devices.

2 Experimental

2.1 Materials

Melamine, $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, NaOH, sulfur, lithium metal, bis(trifluoromethyl sulfonyl)amine lithium salt (LiTFSI), 1,3-dioxolane (DOL), dimethoxyethane (DME), and poly(vinylidene fluoride) (PVdF) (M_w 530,000 g mol^{-1}) were purchased from Sigma-Aldrich (USA). Lithium nitrate (LiNO_3), Li_2S , and *N*-methyl-2-pyrrolidinone (NMP) were purchased from Alfa Aesar (USA).

2.2 Synthesis of $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$

$g\text{-C}_3\text{N}_4$ was prepared via thermal polymerization using melamine as a precursor. Melamine powder (3 g) was heated in air to $550 \text{ }^\circ\text{C}$ at a heating rate of $10 \text{ }^\circ\text{C min}^{-1}$. The $g\text{-C}_3\text{N}_4$ product was obtained after being heated at $550 \text{ }^\circ\text{C}$ for 5 h and naturally cooled to room temperature. $t\text{-C}_3\text{N}_4$ was obtained via a two-step process based on rolling-up

mechanism (detailed in electronic supplementary material). Firstly, melamine (3 g) was added to 30 mL of deionized water and dispersed for 30 min using tip sonication (750 W, VCX 750, Sonics, USA). The resulting mixture was heated in a Teflon-lined autoclave at 200 °C for 12 h. After the autoclave was cooled to room temperature, a white powder was obtained. Following filtration and washing with deionized water and ethanol for three times, the white powder was ground in an agate mortar for 30 min. The ground white powder was heated under above-mentioned conditions to give the *t*-C₃N₄ product (heated in air to 550 °C at a heating rate of 10 °C min⁻¹ and 550 °C for 5 h).

2.3 Synthesis of Hierarchical Nanostructured C₃N₄ Embedded with Fe₃O₄ Nanospheres (Fe₃O₄/*t*-C₃N₄)

A specific amount of *t*-C₃N₄ was dispersed in ethanol/H₂O (1:1) using ultrasonication for 2 h. An aqueous solution containing FeSO₄·7H₂O (1.313 mmol) and FeCl₃·6H₂O (1.85 mmol) was prepared and specific aliquots of the resulting solution were then added to the *t*-C₃N₄-containing suspension under vigorous stirring at 80 °C. After 10 min, 2 M NaOH solution was rapidly added to the above-mentioned solution to reach a pH of ~10. After stirring for 30 min at 80 °C, the resulting black mixture was allowed to cool to room temperature. The mixture was washed several times with H₂O and ethanol and then dried in an oven at 60 °C for 12 h to obtain the Fe₃O₄-decorated *t*-C₃N₄ product. According to the amount of *t*-C₃N₄ used, L-Fe₃O₄/*t*-C₃N₄ (low concentration of Fe₃O₄), Fe₃O₄/*t*-C₃N₄, and H-Fe₃O₄/*t*-C₃N₄ (high concentration of Fe₃O₄) were obtained.

2.4 Preparation of Interlayer

The interlayer was obtained by coating the as-synthesized material on a Celgard (2500) membrane. g-C₃N₄, *t*-C₃N₄ or Fe₃O₄/*t*-C₃N₄, carbon black (CB), and 5 wt % PVdF (in NMP) were mixed in a weight ratio of 6/3/1 (as-synthesized materials/CB/binder, *w/w/w*) using high-energy ball milling (8000D, SPEX, USA). The mixed slurry was then homogeneously coated onto the Celgard (2500) membrane using a doctor blade. The interlayer was dried at 50 °C under an air

atmosphere for 12 h and at 60 °C in vacuum for 3 h. The typical loading was 0.3–0.5 g cm⁻².

2.5 Characterization

The morphology and EDS analysis of the as-prepared materials (g-C₃N₄, *t*-C₃N₄, and Fe₃O₄/*t*-C₃N₄) were obtained using transmission electron microscopy (TEM, JEM-2010, JEOL, Japan). The surface morphology of the interlayer was observed using scanning electron microscopy (SEM, JSM-6390A and JSM-7500F, JEOL, Japan). X-ray diffraction (XRD) patterns were collected using a D8 Advance diffractometer (Bruker, Germany) equipped with a Cu K α radiation source ($\lambda = 1.54056 \text{ \AA}$). X-ray photoelectron spectroscopy (XPS) was performed using an ESCA 2000 spectrometer (VG Scientific, USA) with an Al-K α X-ray source operated at 170 W (13 mA and 13 kV). Raman spectra were obtained to characterize Fe₃O₄/*t*-C₃N₄ at room temperature (RT) using Raman spectrometry (DXR2xi, Thermo Fisher, USA) with a 785-nm laser excitation source. Elemental analysis (EA) was conducted using a Vario EL cube (Elementar, Germany). Thermogravimetric analysis (TGA) was performed from 25 to 800 °C at a heating rate of 10 °C min⁻¹ under a flow of N₂ using a Seiko Exstar 6000 TG/DTA6100 instrument (Seiko, Japan). The specific surface area (BET) was determined on a surface area analyzer (ASAP 2020 Plus, Micromeritics Instruments, USA) using the Brunauer–Emmett–Teller method. Electrical impedance spectroscopy (EIS) was performed on a potentiostat (VSP, BioLogic, France). The LPS adsorption capability was evaluated using UV–Vis spectroscopy (8453 UV–visible Spectroscopy System, Agilent, USA) and the LPS adsorption capability of prepared interlayer was observed using H-type cells.

2.6 Electrochemical Characterization

Electrochemical characterization was carried out using CR2032-type coin cells. To prepare the sulfur cathode, the sulfur/CB composite (7/3, *w/w*), CB, and 5 wt% PVdF (in NMP) were mixed in a weight ratio of 8:1:1 (sulfur composites/CB/binder, *w/w/w*) using high-energy ball

milling. The mixed slurry was then homogeneously coated onto aluminum foil (20 μm , thickness) via a doctor blade. Finally, the electrodes were dried at 50 $^{\circ}\text{C}$ under an air atmosphere for 12 h and at 50 $^{\circ}\text{C}$ in vacuum for 6 h. The typical sulfur loading was 0.8–1.0 mg cm^{-2} . In the case of a high-sulfur loading, the cathodes were fabricated on carbon paper (AvCarb, Ballard, USA) using a similar procedure to that described above. The electrolyte was a mixture of DOL and DME (1:1, v/v) containing 1 M LiTFSI and 0.2 M LiNO_3 and added to Li–S cell with a ratio of 20 $\mu\text{L}/\text{mg-S}$. The Li–S cells were assembled in a 2032-type coin

cell using the sulfur cathode as the working electrode, lithium metal as the counter electrode, and the Celgard membrane (2500) or fabricated interlayer as the separator in an Ar-filled glove box containing < 10 ppm H_2O and O_2 . The galvanostatic discharge–charge behavior was monitored using a battery test system (WonATech Corp., Republic of Korea) over a voltage range of 1.7–2.8 V vs. Li/Li^+ at 25 $^{\circ}\text{C}$ and all the Li–S cells were activated at 0.05 C for two cycles prior to measurement. EIS measurements were conducted using a potentiostat (VSP, BioLogic, France) upon applying a 50-mV-amplitude sine wave in the frequency range of 0.1 Hz to 100 kHz.

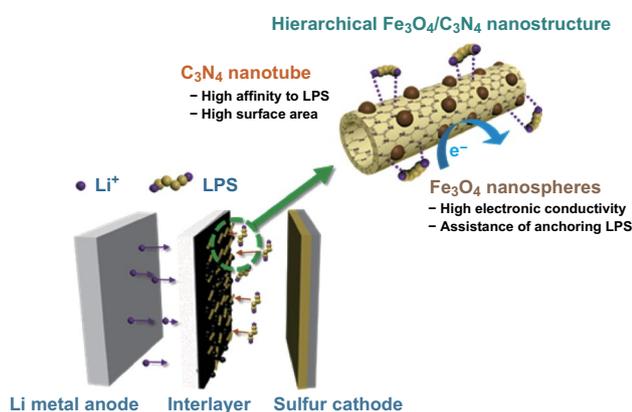


Fig. 1 A schematic representation of the roles of the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer

3 Results and Discussion

3.1 Characterization of $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$

Figure 1 illustrates the roles of the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer in the effective anchoring LPS, preventing dissolved LPS from traveling to the lithium metal anode during the discharge process. $t\text{-C}_3\text{N}_4$ exhibits a high affinity for LPS and high surface area, and the decorated Fe_3O_4 nanospheres on $t\text{-C}_3\text{N}_4$ provide high electronic conductivity and contribute additional LPS adsorption and sulfur utilization.

XRD, XPS, TGA, and TEM were used to confirm the structure of the as-prepared materials ($g\text{-C}_3\text{N}_4$, $t\text{-C}_3\text{N}_4$, and

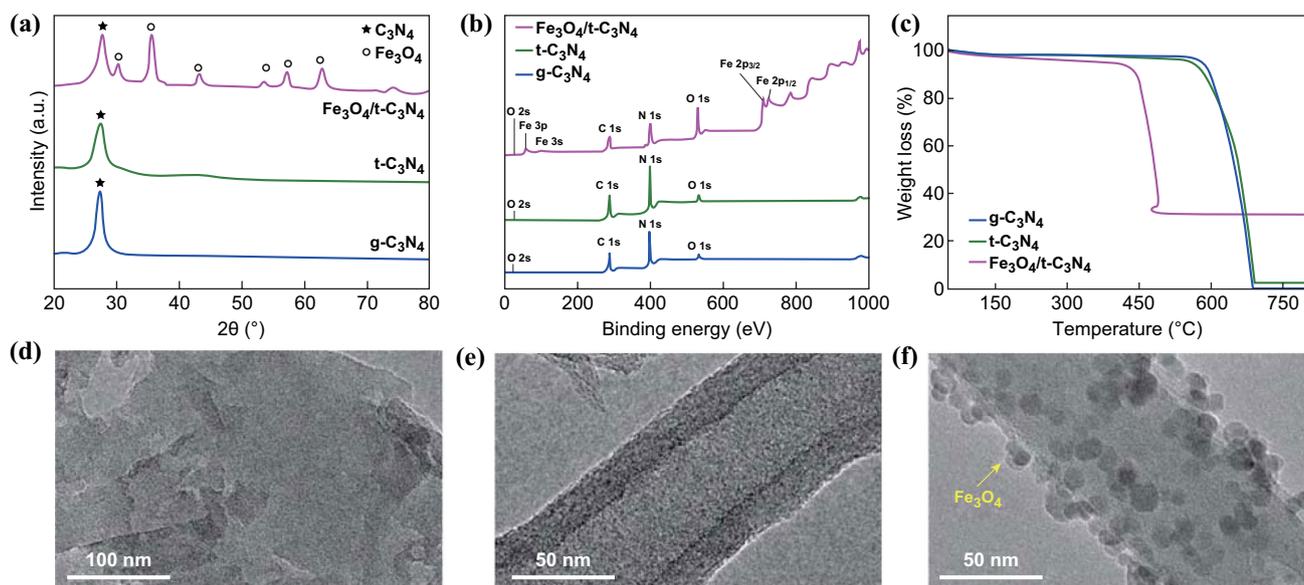


Fig. 2 **a** XRD patterns, **b** XPS spectra, and **c** TGA curves obtained for $g\text{-C}_3\text{N}_4$, $t\text{-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$. TEM images recorded for **d** $g\text{-C}_3\text{N}_4$, **e** $t\text{-C}_3\text{N}_4$, and **f** $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$

$\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$), as shown in Fig. 2. All of the as-prepared materials exhibit a specific peak corresponding to $g\text{-C}_3\text{N}_4$, which suggests that the samples have the same basic crystal structure of $g\text{-C}_3\text{N}_4$ (JCPDS No. 87-1526). The strong interplanar stacking peak of $g\text{-C}_3\text{N}_4$ observed at 27.2° (002), which corresponds to the aromatic systems, was shifted to 27.5° in $t\text{-C}_3\text{N}_4$, indicating the decreased gallery distance between the basic sheets of $t\text{-C}_3\text{N}_4$ [19, 20]. In the case of $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$, the low-angle reflection peak was shifted to 27.7° , which was mainly attributed to the simultaneous decrease in the planar size of the layers and the formation of Fe_3O_4 nanospheres. Considering the characteristic peaks of Fe_3O_4 (JCPDS No. 19-0629), the presence of Fe_3O_4 nanospheres on $t\text{-C}_3\text{N}_4$ does not influence the crystal structure of $t\text{-C}_3\text{N}_4$, which is advantageous for its affinity toward LPS and enhancement of electronic conductivity by sharing their respective effects.

XPS was employed to investigate the valence states and chemical environment of the constituent elements on the surface of the $g\text{-C}_3\text{N}_4$, $t\text{-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ materials (Figs. 2b and S1). Both $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ display similar N 1s spectra, which confirm the existence of a graphite-like sp^2 -bonded structure. Moreover, two peaks were observed at 725 and 711 eV in the Fe 2p spectrum recorded for the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$, which were assigned to Fe 2p_{1/2} and Fe 2p_{3/2}, respectively (Fig. S1a). Detailed N 1s peaks are shown in Fig. S1b. The values are almost equal to the standard binding energy of Fe_3O_4 , suggesting Fe_3O_4 deposited on the region of $t\text{-C}_3\text{N}_4$ [21, 22]. Moreover, the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ is characterized by Raman spectroscopy (detailed in Fig. S2).

To confirm the thermal properties of the as-prepared materials, TGA was performed under a flow of N_2 from 25 to 800 °C (Fig. 2c). $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ are stable below 550 °C. When the temperature increases above 550 °C, the decomposition of C_3N_4 occurs and is completed at 700 °C. For $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$, the TGA curve was shifted to lower temperature due to the catalytic effects of Fe_3O_4 nanospheres on the oxidation of $t\text{-C}_3\text{N}_4$ [23]. Using the residual weight observed at > 440 °C, the Fe_3O_4 content was determined to be ~ 30 wt%. Moreover, through elemental analysis (EA, CHN mode), composition of $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ was further confirmed (Table S2). In the present investigation, the theoretical value of C/N atomic ratio is 0.75. The C/N ratios in the cases of $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ are found to be a similar result of theoretical value (0.66 and 0.69, respectively).

TEM analysis was carried out to characterize the structure of the as-prepared materials. The TEM images in Fig. 2d–f show that the tubular structure of $t\text{-C}_3\text{N}_4$ was well formed with diameters of ~ 50 nm when compared to the sheet-like morphology of $g\text{-C}_3\text{N}_4$. Moreover, Fe_3O_4 nanospheres with diameter of 2–5 nm were found to be dispersed on the surface of $t\text{-C}_3\text{N}_4$ (Fig. 2f). Moreover, EDS analysis was conducted and confirmed the existence of C, N, O, and Fe elements in $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ (Fig. S3). Consequently, the well-dispersed Fe_3O_4 nanospheres on $t\text{-C}_3\text{N}_4$ will enhance electronic conductivity and provide additional LPS adsorption.

To evaluate the electronic conductivity of prepared materials, we assembled the cell (prepared materials coated cathode, separator, Li-metal anode, and electrolyte). In Fig. S4, the cell with $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ material presents a smaller resistance (R_{ct} , see the electronic supplementary material for details) when compared to those of the as-prepared other cells. This was attributed to enhanced electronic conductivity from decorated Fe_3O_4 on $t\text{-C}_3\text{N}_4$, and the data suggest that $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ can provide fast electronic transfer and enhance an efficient electrochemical system [4, 5, 8].

The morphological changes depending on the Fe_3O_4 loading amount are shown in Fig. S5. Using a low concentration of the Fe-based precursor, only a few Fe_3O_4 nanospheres were sparsely attached on the surface of $t\text{-C}_3\text{N}_4$, whereas the Fe_3O_4 nanospheres were aggregated on the surface of $t\text{-C}_3\text{N}_4$ when using a high concentration of the Fe precursor. According to Liao et al. and Ding et al., the binding energy between C_3N_4 and Li_2S_6 is 4.37 times higher than that between Fe_3O_4 and Li_2S_6 from density functional theory computational calculations [24, 25]. Therefore, a dense Fe_3O_4 nanosphere surface may limit the chemical interaction of $t\text{-C}_3\text{N}_4$ with the LPS. The deposition of optimum amount of Fe_3O_4 nanospheres may enhance the electronic conductivity of the $t\text{-C}_3\text{N}_4$ and attribute the boosting of LPS adsorption.

Figure 3a shows the adsorption capability toward LPS exhibited by the as-prepared materials evaluated by ultraviolet–visible (UV–Vis) spectroscopy using a 0.5 mmol L^{-1} Li_2S_6 DOL–DME solution containing 10 mg of the as-prepared materials [4, 26]. An absorption region of 240–420 nm can be observed in the LPS solution. The two characteristic peaks centered at 280 and 340 nm can be ascribed to the S_6^{2-} species. After adding the four different materials (CB, $g\text{-C}_3\text{N}_4$, $t\text{-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$) into the Li_2S_6 solution, the color of the solution was noticeably changed after 1 h

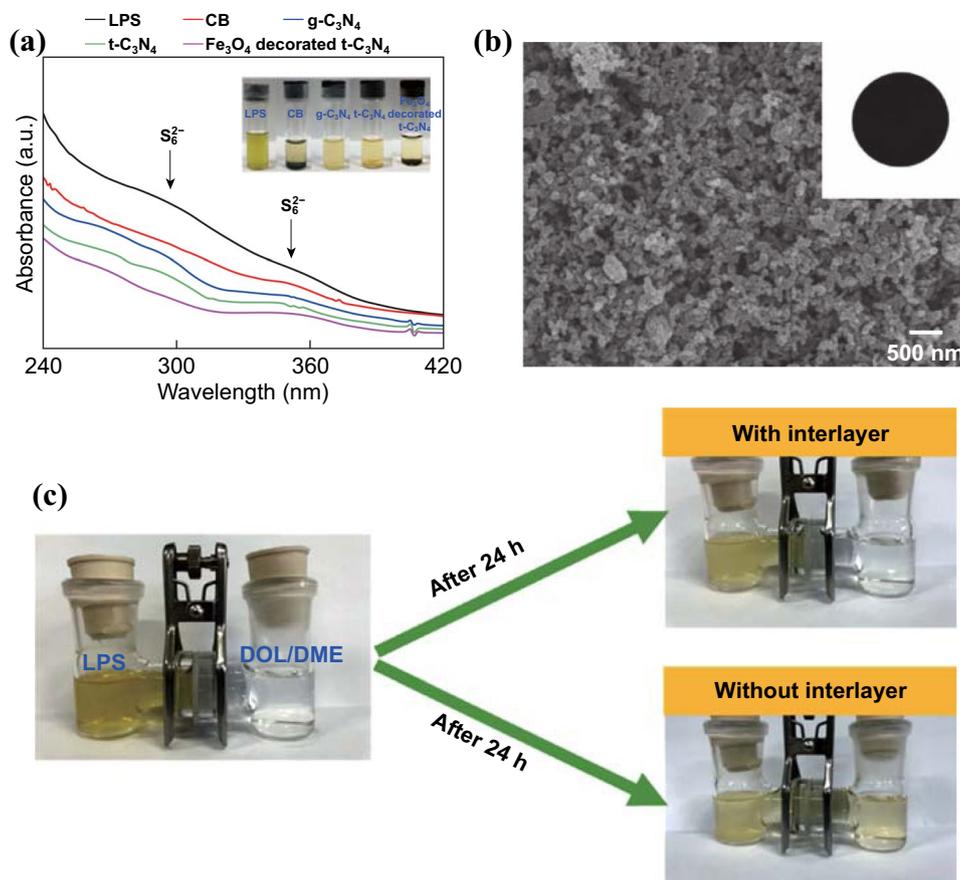


Fig. 3 **a** UV–Vis spectra recorded for Li_2S_6 , carbon black (CB), $\text{g-C}_3\text{N}_4$, $\text{t-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ as well as their corresponding optical images (inset). **b** SEM image of the surface of the interlayer constructed using the $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$. **c** Optical images obtained during the LPS adsorption test using an H-type cell with an $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ interlayer and without interlayer

from dark yellow to light yellow (Fig. 3a (inset)). Moreover, the peak intensities of the S_6^{2-} species decreased significantly after adding the materials with the greatest decrease in the absorbance observed at 280 and 340 nm displayed by the $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ [4, 26]. These results clearly demonstrate that $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ can efficiently adsorb the LPS due to its high surface area and high affinity toward LPS.

Figure S6 shows the N_2 adsorption isotherms obtained for $\text{g-C}_3\text{N}_4$, $\text{t-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$. The Brunauer–Emmett–Teller (BET) specific surface area of the $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ was estimated to be $71.27 \text{ m}^2 \text{ g}^{-1}$ from the adsorption isotherm, which was much higher than those of $\text{g-C}_3\text{N}_4$ ($10.86 \text{ m}^2 \text{ g}^{-1}$) and $\text{t-C}_3\text{N}_4$ ($33.71 \text{ m}^2 \text{ g}^{-1}$). The large surface area of $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ will lead to effective LPS regulation, facile electronic transfer, and remarkable battery performance.

3.2 Fabrication of $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ Interlayer and Evaluation of LPS Adsorption

An interlayer was prepared via a simple coating process using $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$, CB, and a polymer binder on a commercial Celgard separator. The surface morphology of the as-prepared interlayer was observed using SEM (Fig. 3b). Moreover, the cross-sectional morphology of the as-prepared interlayer is shown in Fig. S7. The thickness of the interlayer was controlled at $\sim 10 \mu\text{m}$; a thickness of $\sim 10 \mu\text{m}$ is known to be appropriate without any significant disruption to ion transfer [27, 28].

Figure S8 shows that the interlayer based on $\text{Fe}_3\text{O}_4/\text{t-C}_3\text{N}_4$ presents stable mechanical properties upon folding. After five folding cycles, no damage was observed in the interlayer, such as cracks, tears, and exfoliation.

In agreement with the results obtained during the LPS adsorption study (Fig. 3a), the interlayer prepared using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ also exhibits the efficient regulation of LPS in the H-type cell test (Fig. 3c). After 24 h, H-type cell with interlayer did not allow the movement of LPS through passing the as-prepared interlayer, which means the efficient suppression of LPS. However, in the H-type cell without using interlayer, the left and right side of the H-type cell turned to similar color (light yellow), which means penetrating the LPS and reaching equilibrium state of LPS concentration. These results demonstrate that the application of $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ as an interlayer for Li-S batteries can attribute to enhanced battery performance.

3.3 Electrochemical Characterization of Li-S Cell with $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ Interlayer

Figure 4 shows the effects of the as-prepared interlayer on the battery performance investigated using electrochemical analysis. Figure 4a presents the galvanostatic charge–discharge curves obtained at 0.2 C after activating at 0.05 C for two cycles. The Li-S cell constructed using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer exhibits an enhanced specific capacity of 1245 mAh g^{-1} , which indicates a 300~400% increase in capacity when compared to that of the Li-S cell

constructed without an interlayer. Moreover, it shows a small voltage difference (ΔV_x) between the charge and discharge plateaus (160 mV; Fig. 4b). A specific capacity of 901 mAh g^{-1} and ΔV_x value of 250 mV was exhibited by the Li-S cell constructed using the $g\text{-C}_3\text{N}_4$ interlayer. The Li-S cell prepared using the $t\text{-C}_3\text{N}_4$ interlayer displays a specific capacity of 971 mAh g^{-1} and ΔV_x value of 225 mV. The voltage difference observed between the charge and discharge plateaus shows the polarization and roundtrip energy efficiency of the cell. Lower polarization (lower voltage difference) represents a more kinetically efficient reaction process with a smaller barrier [29, 30]. These results are also consistent with the analysis through cyclic voltammograms in Fig. S9. Li-S cell with $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer shows higher reduction peaks and a lower oxidation peak with large current density when compared to other two cells (with $g\text{-C}_3\text{N}_4$ interlayer and $t\text{-C}_3\text{N}_4$ interlayer). This suggests that the existence of the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer provides the efficient electrochemical redox process because of its increased electrical conductivity and strong adsorption for LPS [31, 32].

Figure 4c shows the electrochemical impedance spectroscopy (EIS) results obtained for the Li-S cells constructed using the various interlayers before cycling (see Figs. S10 and S11 for a detailed the EIS data and used EIS circuit). Before cycling, one depressed semicircle is observed, which

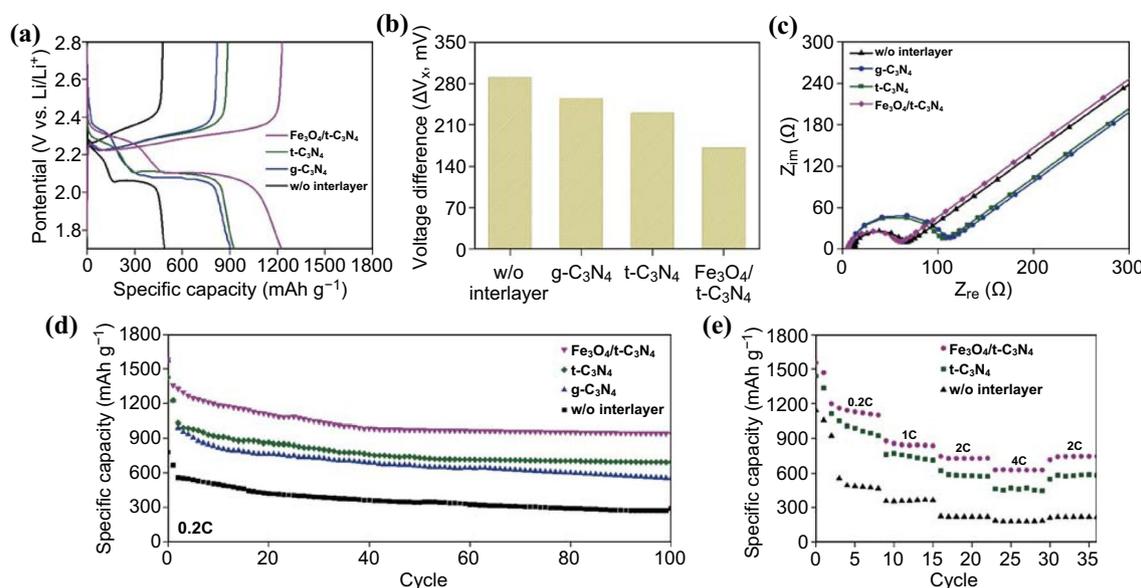


Fig. 4 a Galvanostatic charge–discharge curves obtained for the as-prepared Li-S cells. b Voltage difference observed between the charge and discharge plateau obtained for the as-prepared Li-S cells. c EIS data obtained for the Li-S cells before cycling. d Discharging specific capacities of the Li-S cells observed at 0.2 C and e rate capability observed for the Li-S cells at 0.2, 1, 2, and 4 C

denotes the charge transfer resistance (R_{ct}) and characterizes the local redox reactions in which the active material obtains an electron from the conductive agent and captures a lithium ion from the liquid electrolyte [4, 25, 29]. Before cycling, the Li-S cells constructed with and without an interlayer using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ exhibit lower R_{ct} values when compared to the Li-S cells prepared using the $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$. For the Li-S cells prepared with an interlayer consisting of $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$, the diffusion of Li ions may be restricted by physical barrier effect. In addition, the resistance increases slightly resulted from their relatively low electronic conductivity. However, there was no increase in the resistance observed for the Li-S cell prepared using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer due to the improved electronic conductivity provided by Fe_3O_4 [33].

Figure 4d shows the results obtained for the battery performance tests performed using the as-prepared interlayers ($g\text{-C}_3\text{N}_4$, $t\text{-C}_3\text{N}_4$, and $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$) as well as a comparison of their performance with the Li-S battery prepared without an interlayer. The Li-S cell without using interlayer showed an initial specific capacity of 540 mAh g^{-1} at 0.2 C and a specific capacity of 262 mAh g^{-1} after 100 cycles. The Li-S cells prepared using an $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ interlayer exhibit further improved battery performance when compared to the Li-S cells constructed with and without an interlayer (for the $g\text{-C}_3\text{N}_4$ interlayer, the specific capacity was 603 mAh g^{-1} at 0.2 C after 100 cycles; the $t\text{-C}_3\text{N}_4$ interlayer shows a specific capacity of 810 mAh g^{-1} at 0.2 C after 100 cycles). As expected, $g\text{-C}_3\text{N}_4$ and $t\text{-C}_3\text{N}_4$ enhance the LPS adsorption capacity, which can improve the battery performance. Moreover, the Li-S cell prepared using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer delivers a remarkable enhancement, such as an initial discharge capacity of 1255 mAh g^{-1} at 0.2 C and a retained discharging capacity of 1048 mAh g^{-1} after 100 cycles. In

comparison with the controlled amount of $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer (Fig. S12), the Li-S cell constructed using the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer shows a 400% improved battery performance compared with Li-S cell without using interlayer. Figure S10 shows the EIS analysis results obtained after 100 cycles. The Li-S cell prepared with the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer presents a smaller resistance (R_{int} and R_{ct} , see the electronic supplementary material for details) when compared to those of the as-prepared Li-S cell. This was attributed to the activation of the sulfur cathode during cycling, and the data suggest that $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ facilitates relatively fast electronic transfer and provides an efficient electrochemical system for suppressing the LPS shuttle effect, which leads to its high battery performance. Moreover, after cycling, the surface of interlayer did not present crack and collapse of interlayer materials (Fig. S13).

The fabricated Li-S cells were evaluated in terms of their rate capabilities with current densities ranging from 0.05 to 4 C to further analyze the battery performance, as shown in Fig. 4e. The average discharge capacities obtained for the Li-S cell constructed using a $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer show highly stable rate capabilities comparable to those demonstrated by the Li-S cells prepared with and without an interlayer prepared using $t\text{-C}_3\text{N}_4$. Moreover, the Li-S cell constructed using a $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer delivers a desirable battery performance at a high C-rate (830 mAh g^{-1} at 2 C and 680 mAh g^{-1} at 4 C). The high regulation of the LPS and enhanced electronic conductivity of the as-prepared interlayer result in a high performance of the Li-S battery at a high C-rate.

For commercial applications, the loading density of sulfur and the C-rate are important factors [4, 30]. Figure 5a

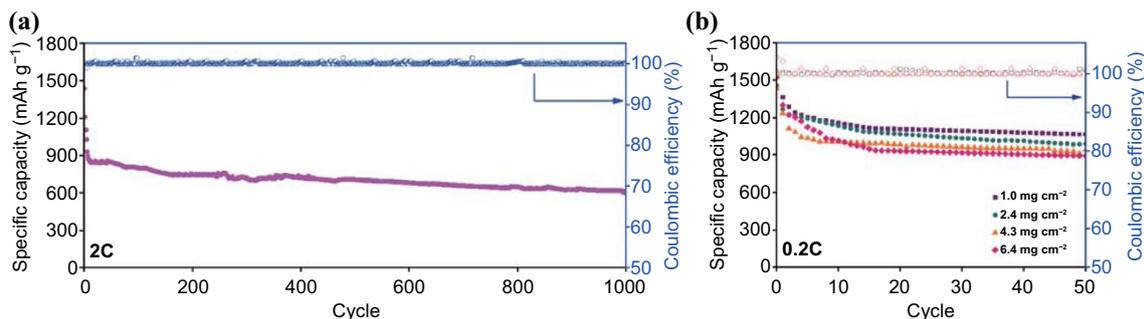


Fig. 5 **a** Discharge specific capacities obtained for the Li-S cell prepared with an Fe_3O_4 -decorated $t\text{-C}_3\text{N}_4$ interlayer operated at 2 C during the stability test and **b** discharge specific capacity of the high-sulfur-loading cathode $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer operated at 0.2 C

shows the results of the long-term cycling test obtained for the Li–S cell prepared with the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer operated at 2 C. The Li–S cell with the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer exhibited an initial discharge capacity of 828 mAh g^{-1} at 2 C, at which most portable batteries are rated, and its capacity remained at 658 mAh g^{-1} over 1000 cycles (a capacity retention decay of 0.02% per cycle). The long-term cycling test results demonstrate the remarkable effects of regulating the LPS and the enhanced electronic properties of the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer.

Furthermore, an increased sulfur loading is important for the commercial application of LSBs. For example, the batteries used in electric vehicles (EVs) require a sulfur loading of $> 2.0 \text{ mg cm}^{-2}$ for a specific energy density of $> 400 \text{ Wh kg}^{-1}$ [4, 34]. Thus, the specific capacity of the Li–S cell prepared with the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer was evaluated as a function of the sulfur loading (1.0, 2.4, 4.3, and 6.4 mg cm^{-2}) at 0.2 C. Figure 5b shows that the Li–S cell maintained its stability upon increasing the sulfur loading and its Coulombic efficiency reached $\sim 99\%$. The efficiently regulated LPS and enhanced electronic properties of $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ result in long-term cycling stability even with a high-sulfur loading.

Table S3 shows a comparison of the battery performance observed for the Li–S cells prepared using various N-doped carbonaceous-based interlayers. Among the interlayers studied, the $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer induces the highest cycling stability with a capacity decay of 0.02% per cycle at a high C-rate (2 C). Therefore, based on these results, employing a $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer in an LSB will facilitate efficient battery usage and result in impressive battery performance.

4 Conclusions

We have explored the hierarchical $\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ nanostructures as an interlayer for advanced LSBs. $t\text{-C}_3\text{N}_4$ has a high affinity toward LPS and increased surface area, and the embedded Fe_3O_4 nanospheres on the surface of $t\text{-C}_3\text{N}_4$ enhance the electrical conductivity and LPS anchoring properties. The synergistic effect between the $t\text{-C}_3\text{N}_4$ and embedded Fe_3O_4 nanospheres exhibits a remarkable battery performance with a low capacity decay per cycle of 0.02% at 2 C over 1000 cycles as well as stable cycling at 6.4 mg cm^{-2} for a high-sulfur-loading cathode. The

$\text{Fe}_3\text{O}_4/t\text{-C}_3\text{N}_4$ interlayer can be employed in various energy storage devices as well as advanced LSBs.

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